



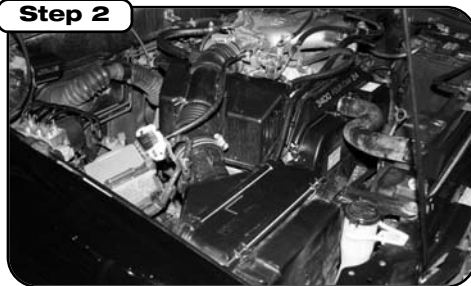
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Intake Kit Installation Instructions: Toyota '99-'04 Tacoma / '99-'02 4Runner V6-3.4L

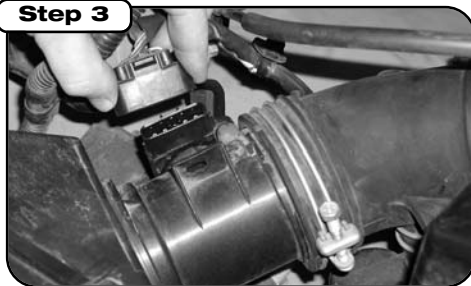
Kit Part #	51/54-11502	Tools Required	Part List:	
Make:	Toyota	5/16" socket, nut-driver	1 Filter part # 24-35008 (Replacement Filter) or Pro Dry S™ # 21-35008	2 Clamp, #44
Model	Year	Engine	1 Intake tube, rotomold	1 Isolation mount, M6 x 1 x 1
Tacoma	'99-'04	V6-3.4L	1 Filter housing	1 Coupler, straight 2.75" x 3.0"
4Runner	'99-'02	V6-3.4L	2 Nut, M6	1 Hose, vent 1/2" ID x 22"
			2 Screw, M4 x .7 x 16	1 Hose, vent 3/16" ID x 14"
			1 Screw, M6 x 1.0 x 12 hex head	1 Trim seal small bulb 13"
			2 Screw, M8 x 1.25 x 16 hex head	1 Trim seal large bulb 21"
			3 Washer, wavy 6mm	1 Brass nipple, 5/16"
			2 Washer, flat 6mm	1 Brass nipple, 5/32"
			2 Washer, split lock 8mm	1 Gasket, MAF
			2 Washer, flat 8mm	2 Nylon spacers



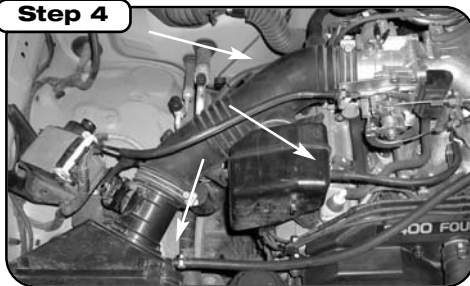
Step 1
Complete kit



Step 2
Complete stock intake.



Step 3
Unplug factory harness from Mass Airflow Sensor



Step 4
Disconnect 3 hoses from stock intake assembly



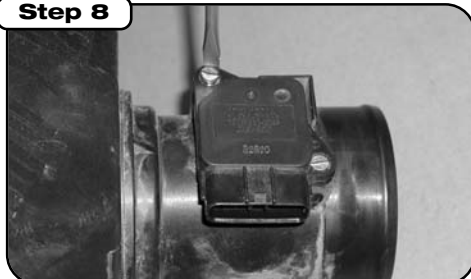
Step 5
Remove stock air box



Step 6
NOTE: (On 4Runner, disconnect ground wires on inner fender)



Step 7
Install heat shield using provided hardware and reconnect ground wire to fender if applicable. Install 7/16" trim seal to top of housing.



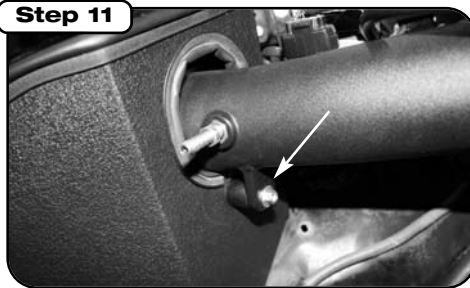
Step 8
Remove factory Mass Airflow Sensor from factory air box.



Step 9
Install MAF sensor to new tube using M4 screws, spacers and gasket provided. Make sure spacers and gasket are between sensor and tube. Install brass nipples to tube and tighten.



Step 10
Install throttle body coupler to intake tube and using provided hose clamps and install intake tube. Use rubber isolation mount between tube bracket and heat shield.



Step 11
After tube is through housing install 7/16" trim seal to inside of housing hole. Use rubber isolation mount between tube bracket and heat shield. Tighten using M6 hardware provided.



Step 12
Remove large diameter vent hose still connected to the throttle body and small diameter vacuum hose, retain factory evap hose (closest to heat shield.) Replace removed hoses with hoses in kit and connect all hoses to intake tube; clamps are not necessary.



Step 13
Install filter to intake tube. Re-position clamp and tighten. Do not use oil or grease. Reconnect factory harness to MAF Sensor



Step 14
Make sure all hoses and clamps are tight and that all electrical components are secure. Check and re-tighten connections and filter after a few hours of operation. Thank you for choosing aFe!

Note: Filter Cleaning and Re-oiling: When cleaning your aFe filter, be sure to use only aFe's "Restore Kit" (aFe P/N: 90-50001 blue oil aerosol, or aFe P/N: 90-50501 blue squeeze bottle oil). Filter Replacement: PN: 24-35008 (black w/blue media). **Pro Dry S™** P/N: 21-35008 (black w/white media) **Pro Dry S™** cleaning: see cleaning instruction sheet 06-00074.